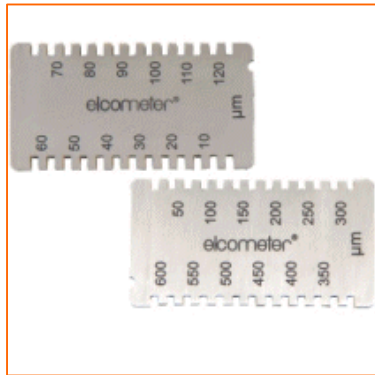


# Elcometer 3238 Long Edge Wet Film Combs



Elcometer 3238 Long Edge Wet Film Combs

**At a glance:**

- Precision wet film combs used to determine the thickness of wet paint prior to curing.
- Available individually or as a set of 3.

Can be used in accordance with:

- AS/NZS 1580.107.3
- ASTM D 4414-A
- BS 3900-C5-7B
- ISO 2808-1A
- ISO 2808-7B
- NF T30-125
- US Navy NSI 009-32
- US Navy PPI 63101-000

These stainless steel combs are wire eroded to provide an accuracy of  $\pm 2.5\mu\text{m}$  (0.01mil) and are supplied with either Metric or Imperial measurements.

Each comb has 24 measurement stages (teeth) providing a more accurate wet film thickness value.

**Using a Wet Film Comb**

Place a comb perpendicular to and touching the substrate. Hold the comb in position and wait a few seconds until the teeth are wet. Remove the comb from the film.

The wet film thickness lies between the biggest value 'coated' or 'wet' tooth and the smallest value 'uncoated' or 'dry' tooth.

**Wet Film & Powder Thickness**

Whether you are applying a liquid or powder coating, by measuring the uncured film thickness, it is possible to determine the eventual dry film thickness.

Applying too much coating not only wastes time and materials, it can also affect the performance and finish of the product. Too much wet film can cause the coating to crack as it cures; too little coating increases the risk that the substrate will not be sufficiently protected, leading to rust spots.

In the powder coating industry, ensuring the end product has the correct levels of adhesion and appearance is dependent on the thickness of the powder prior to the curing process. Too much powder can lead to poor adhesion, too little can lead to a discolouration and loss in gloss of the coating

The three methods for measuring wet film thickness are:

- Wet Film Combs
- Pfund Thickness Gauges
- Wet Film Wheels

In each case, the thickness of the coating is measured and the dry film thickness can be estimated using the coating's solid : wet ratio.

TECHNICAL SPECIFICATION			
Measuring Range		Measurement Steps	Part Number
<b>Metric</b>	5 – 120 $\mu\text{m}$	5 $\mu\text{m}$	K0003238M001
	25 – 600 $\mu\text{m}$	25 $\mu\text{m}$	K0003238M202
	50 – 1200 $\mu\text{m}$	50 $\mu\text{m}$	K0003238M203
	Metric Comb Set		K0003238M204
<b>Imperial</b>	0.5 – 6mils	0.5mil	K0US3238M201
	1.0 – 24mils	1.0mil	K0US3238M002
	2 – 48mils	2.0mil	K0US3238M003
	Imperial Comb Set		K0US3238M204

## Related Products



Elcometer 3230

### Elcometer 3230 Wet Film Wheels

The Elcometer 3230 Wet Film Wheel is a high precision, accurate and easy to use instrument which consists of a set of three wheels. The central wheel is of a smaller diameter and is eccentric relative to the two outer wheels. By rolling the gauge through a wet coating, the centre wheel eventually touches the film. This point on the scale indicates the thickness.



Elcometer 154

### Elcometer 154 Plastic Wet Film Combs

The Elcometer 154 Wet Film Combs are made from ABS plastic and are designed to be used once and kept as a record of wet film thickness measurement for quality assurance or customer requirements.



Elcometer 112 & 3236

### Elcometer 112 & 3236 Hexagonal Wet Film Combs

These hexagonal precision formed stainless steel wet film combs are long lasting and reusable and are supplied in a range of thicknesses measuring up to 3000µm (120mils).



Elcometer 112AL

### Elcometer 112AL Punched Aluminium Wet Film Combs

These punched aluminium combs offer the user a low cost method of measuring the wet film thickness. Supplied in a pack of 10 combs, they have Metric units (25 - 3000µm) on one side and Imperial values (1 - 118mils) on the other.



Elcometer 115

### Elcometer 115 Wet Film Combs

These reusable precision stainless steel combs are made to be long lasting. Available as either metric or imperial combs with thickness ranges up to a maximum of 1270µm or 50mils, they are manufactured to an accuracy of 5% or 2.5µm (0.01mil), whichever is the greater.

#### ENGLAND

Elcometer Limited  
Edge Lane  
Manchester M43 6BU

Tel: +44 (0)161 371 6000  
Fax: +44 (0)161 371 6010  
e-mail: sales@elcometer.com  
www.elcometer.com

#### USA

Elcometer Inc  
1893 Rochester Industrial Drive  
Rochester Hills Michigan 48309

Tel: +1 248 650 0500  
Toll Free: 800 521 0635  
Fax: +1 248 650 0501  
e-mail: inc@elcometer.com  
www.elcometer.com

#### ASIA & THE FAR EAST

Elcometer (Asia) Pte Ltd  
896 Dunearn Rd  
Sime Darby Centre #3-09  
Singapore 589472,  
Republic of Singapore

Tel: +65 6462 2822  
Fax: +65 6462 2860  
e-mail: asia@elcometer.com  
www.elcometer.com

#### BELGIUM

Elcometer SA  
Rue Vallée 13  
B-4681 Hermalle /s Argenteau

Tel: +32 (0)4 379 96 10  
Fax: +32 (0)4 374 06 03  
e-mail: be\_info@elcometer.be  
www.elcometer.be

#### NETHERLANDS

Elcometer NL  
Newtonlaan 115  
3584 BH Utrecht

Tel: +31 (0)30 210 7005  
Fax: +31 (0)30 210 6666  
e-mail: nl\_info@elcometer.com  
www.elcometer.com

#### FRANCE

Elcometer Sarl  
97 Route de Chécy  
45430 BOU

Tel: +33 (0)2 38 86 33 44  
Fax: +33 (0)2 38 91 37 66  
e-mail: fr\_info@elcometer.fr  
www.elcometer.fr

#### GERMANY

Elcometer Instruments GmbH  
Ulmer Strasse 68  
D-73431 Aalen

Tel: +49 (0)7361 52806 0  
Fax: +49 (0)7361 52806 77  
e-mail: de\_info@elcometer.de  
www.elcometer.de